

Please read these Operational Instructions carefully and follow them accordingly!

Ignoring these Instructions may lead to malfunctions or to coupling failure, resulting in damage to other parts.

Contents:

- Page 1:** - Contents
- Page 2:** - Safety and Guideline Signs
- Safety Regulations
- Page 3:** - Summary of Constructional Designs for Sizes 16 to 160
- Parts List (Sizes 16 – 160)
- Page 4:** - Summary of Constructional Designs for Sizes 180 to 2200
- Parts List (Sizes 180 – 2200)
- Page 5:** - Table 1: Technical Data for Sizes 16 to 160
- Page 6:** - Table 2: Technical Data for Sizes 180 to 2200
- Page 7:** - Table 3: Transmittable Torques on Clamping Ring Hubs
- Table 4: Transmittable Torques on Clamping Hubs
- Page 8:** - Tables 5 and 6: Transmittable Torques on Shrink Disk Hubs
- Page 9:** - Table 7: Transmittable Torques on Split Clamping Hubs
- Function - Application
- State of Delivery
- Temperature Resistance
- Storage
- Installation Position
- Page 10:** - Guidelines on Hub Bore and Shaft
- Hub Installation
- Page 11:** - Hub Installation
- Page 12:** - Coupling Installation
- Coupling Alignment
- Permitted Shaft Misalignments
- Page 13:** - Balancing the Coupling
- Diagram 1: Balancing Coupling with Sleeve S/CRD/CFRP
- Diagram 2: Permitted Speeds for Sleeve S
- Page 14:** - Diagram 3: Permitted Speeds for Sleeve CRD
- Diagram 4: Permitted Speeds for Sleeve CFRP
- Page 15:** - Maintenance
- Disposal
- Malfunctions / Breakdowns

Safety and Guideline Signs

CAUTION



Danger of injury to personnel and damage to machines.



Please Observe!
Guidelines on important points.

Attention!

Possible property damage can be the consequence.

Safety Regulations

These Installation and Operational Instructions (I + O) are part of the coupling delivery. Please keep them handy and near to the coupling at all times.



It is forbidden to start initial operation of the product until you have ensured that all applicable EU directives and directives for the machine or system, into which the product has been installed, have been fulfilled.
At the time these Installation and Operational Instructions go to print, the ROBA®-DS couplings accord with the known technical specifications and are operationally safe at the time of delivery.
Without a conformity evaluation, this product is not suitable for use in areas where there is a high danger of explosion. This statement is based on the ATEX directive.

CAUTION



- ☐ If the ROBA®-DS couplings are modified.
- ☐ The relevant standards for safety and / or installation conditions are ignored.

User-implemented Protective Measures

- ☐ Cover all moving parts to protect against seizure, dust or foreign body impact.
- ☐ Replace self-locking hexagon nuts when they become ineffective after frequent loosening and tightening.

To prevent injury or damage, only specialist personnel are allowed to work on the components. They must be familiar with the dimensioning, transport, installation, initial operation, maintenance and disposal according to the relevant standards and regulations.
Please read the Installation and Operational Instructions carefully prior to installation and initial operation of the device.

These Safety Regulations are user hints only and may not be complete!

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

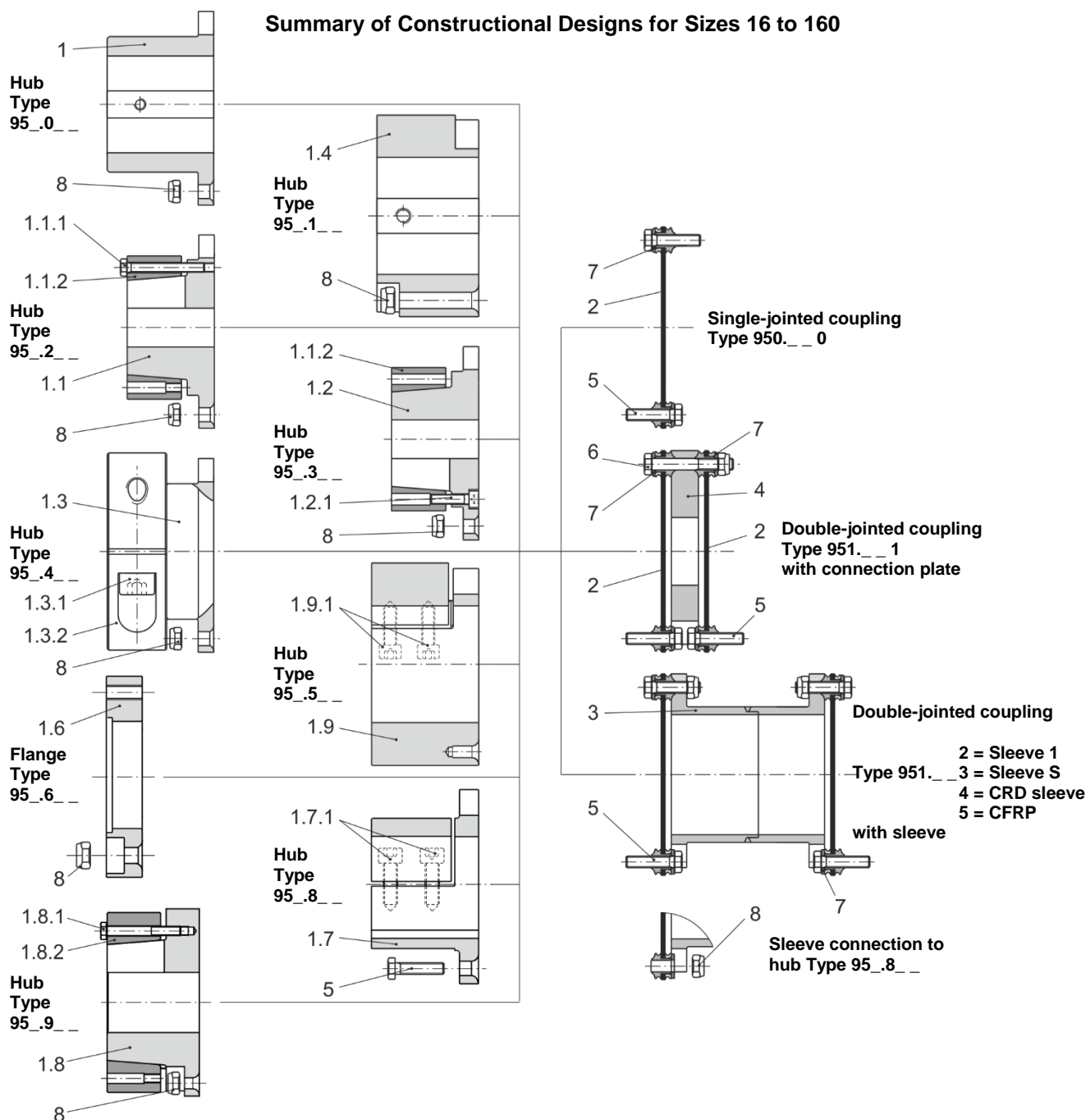


Fig.1

Parts List (Sizes 16 – 160)

Only use *mayr*® original parts

1	Hub Type 95_0_	1.3.2	Clamping ring	1.9.1	Cap screws for hubs Type 95_5_
1.1	Hub Type 95_2_	1.4	Hub Type 95_1_	2	Disk pack
1.1.1	Hexagon head screws for hubs Type 95_2_	1.6	Flange Type 95_6_	3	Sleeve
1.1.2	Shrink disk	1.7	Hub Type 95_8_	4	Connection plate
1.2	Hub Type 95_3_	1.7.1	Cap screws for hubs Type 95_8_	5	Hexagon head screw
1.2.1	Cap screws for hubs Type 95_3_	1.8	Hub Type 95_9_	6	Hexagon head screw
1.3	Hub Type 95_4_	1.8.1	Hexagon head screws for hubs Type 95_9_	7	Washer
1.3.1	Cap screw for hubs Type 95_4_	1.8.2	Shrink disk	8	Hexagon nut
		1.9	Hub Type 95_5_		

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁. _ _ _ (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

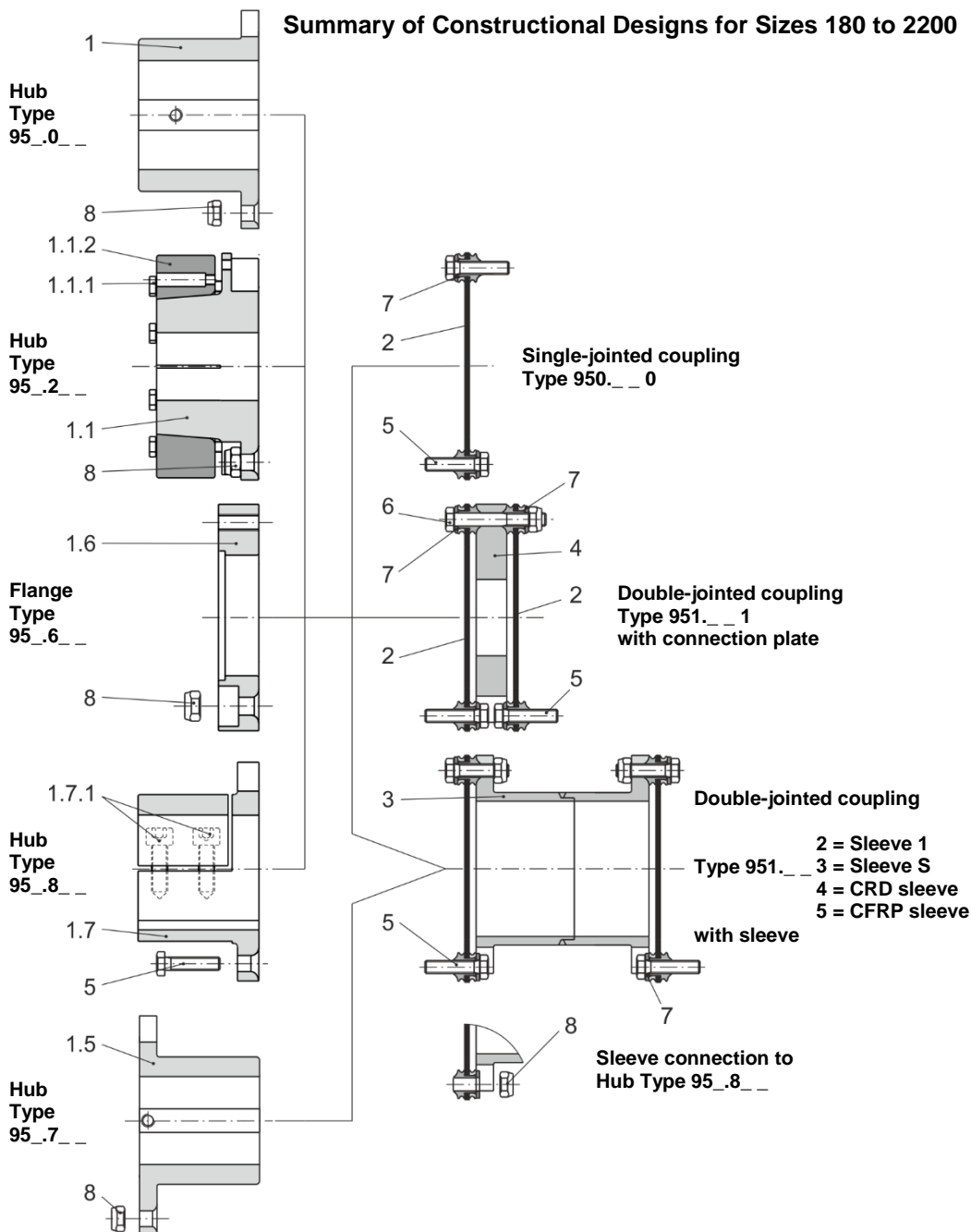


Fig. 2

Parts List (Sizes 180 – 2200)

Only use *mayr*® original parts

1	Hub Type 95_0_	2	Disk pack
1.1	Hub Type 95_2_	3	Sleeve
1.1.1	Hexagon head screws for hubs Type 95_2_	4	Connection plate
1.1.2	Shrink disk	5	Hexagon head screw
1.5	Hub Type 95_7_	6	Hexagon head screw
1.6	Flange Type 95_6_	7	Washer
1.7	Hub Type 95_8_	8	Hexagon nut
1.7.1	Cap screws for hubs Type 95_8_		

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200 (B.9.7.EN)

Table 1: Technical Data for Sizes 16 to 160

ROBA®-DS Size	16	25	40	64	100	160			
d _{P max} Hub Type 95__0 (1)	[mm]	32	40	50	55	70	80		
d _{G max} Hub Type 95__1 (1.4)	[mm]	45	55	65	75	95	110		
d _{S max} Hub Type 95__2/3 (1.1/2)	[mm]	26	36	45	45	55	65		
d _{KR max} Hub Type 95__4 (1.3)	[mm]	35	40	45	55	68	80		
d _{K max} Hub Type 95__5 (1.9)	[mm]	45	52	60	70	90	100		
d _{H max} Hub Type 95__8 (1.7)	[mm]	28	32	40	45	60	75		
d _{SG max} Hub Type 95__9 (1.8)	[mm]	45	52	60	70	90	100		
Coupling nominal torque T _{KN} ¹⁾ valid for changing load direction as well as for max. permitted shaft misalignment	[Nm]	190	290	450	720	1000	1600		
Coupling peak torque T _{KS} valid for unchanging load direction, max. load cycles ≤ 10 ⁵	[Nm]	285	435	675	1080	1500	2400		
Max. speed n _{max}	[rpm]	13600	11800	10100	8500	7300	6200		
Distance dimension “S”	[mm]	7.1 ±0.2	7.2 ±0.2	8.4 ±0.2	9.6 ±0.25	10 ±0.25	11.6 ±0.25		
Axial displacement ΔK _a ²⁾ Values refer to couplings with 2 disk packs. Only permitted as a static or virtually static value.	[mm]	±1.1	±1.3	±1.5	±1.8	±2.1	± 2.5		
Radial misalignment ΔK _r for Type 951.___1	[mm]	0.3	0.3	0.4	0.45	0.45	0.55		
Radial misalignment ΔK _r for Type 951.___2	[mm]	1.0	1.2	1.5	1.8	2.1	2.2		
Radial misalignment ΔK _r for Type 951.___3 ²⁾	[mm]	(H _S – S) x 1.74 x 10 ⁻²							
Radial misalignment for single-jointed coupling		If there is only one disk pack, the shafts must be aligned exactly.							
Angular misalignment ΔK _w per disk pack ²⁾	[°]	1	1	1	1	1	1		
Hexagon head screws Item 1.1.1 (Hub Type 95__2__)		M5x30	M5x35	M5x40	M6x45	M8x50	M8x55		
Tightening torque	[Nm]	6	6	8.5	10	25	25		
Cap screws Item 1.2.1 (Hub Type 95__3__)		M5x18	M5x18	M5x20	M6x20	M8x22	M8x25		
Tightening torque	[Nm]	6	6	8.5	10	25	25		
Cap screws Item 1.3.1 (Hub Type 95__4__)		M8x25	M10x30	M12x35	M14x40	M16x50	M18x55		
Tightening torque	[Nm]	41	83	145	230	355	485		
Cap screws Item 1.7.1 (Hub Type 95__8__)		M6x18	M8x25	M8x25	M10x30	M12x35	M12x35		
Tightening torque	[Nm]	14.9	24	36	71	102	122		
Hexagon head screws Item 1.8.1 (Hub Type 95__9__)		M5x30	M5x35	M5x40	M6x45	M8x50	M8x55		
Tightening torque	[Nm]	6	6.5	8.5	14	25	32		
Cap screws Item 1.9.1 (Hub Type 95__5__)		M6x25	M8x25	M10x35	M12x40	M12x45	M14x50		
Tightening torque	[Nm]	17.4	42	83	122	143	220		
Hexagon head screws Item 5 Hexagon nut Item 8		M5x23	M5x23	M6x25	M8x30	M8x30	M10x40		
Tightening torque	[Nm]	8.5	8.5	14	35	35	69		
Hexagon head screws Item 5 Hexagon nut Item 8 (for hub Type 95__1__)		M5x45	M5x50	M6x65	M8x70	M8x80	M10x90		
Tightening torque	[Nm]	8.5	8.5	14	35	35	69		
Hexagon head screws Item 5 Hexagon nut Item 8 (for hub Type 95__5__)		M5x18	M5x20	M6x22	M8x30	M8x30	M10x35		
Tightening torque	[Nm]	8.5	8.5	14	35	35	69		
Hexagon head screws Item 6 Hexagon nut Item 8		M5x35	M5x35	M6x45	M8x50	M8x50	M10x65		
Tightening torque	[Nm]	8.5	8.5	14	35	35	69		
Adjusting screws for hub Type 95__0__ with hub bore		M5 ≤22 2	M6 >22 4.1	M5 ≤22 2	M6 >22 4.1	M6	M8	M10	M12
Tightening torque	[Nm]					4.1	8.5	14	35
Adjusting screws for hub Type 95__1__		M8	M8	M10	M10	M12	M12		
Tightening torque	[Nm]	8.5	8.5	14	14	35	35		

- 1) For split clamping hubs (Type 95_8_), the following applies:
Valid for unchanging load direction as well as for max. permitted shaft misalignment.
When the load direction changes, max. 60% of the stated nominal torque is permitted.
- 2) For Types 951_4 and 951_5 the permitted shaft misalignments must be reduced to one-third of the Table values.

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200 (B.9.7.EN)

Table 2: Technical Data for Sizes 180 to 2200

ROBA®-DS Size	180	300	500	850	1400	2200
d _{P max} Hub Type 95...0 (1) [mm]	75	90	105	120	140	170
d _{S max} Hub Type 95...2/3 (1.1/2) [mm]	75	85	100	120	140	170
d _{Pi max} hub Type 95...7 (1.5) [mm]	55	70	85	95	110	130
d _{H max} Hub Type 95...8 (1.7) [mm]	65	80	95	110	120	150
Coupling nominal torque T _{KN} ¹⁾ valid for changing load direction as well as for max. permitted shaft misalignment [Nm]	2100	3500	5800	9500	15000	24000
Coupling peak torque T _{KS} valid for unchanging load direction, max. load cycles ≤ 10 ⁵ [Nm]	3150	5250	8700	14250	22500	36000
Max. speed n _{max} (only on Types 95...8... / 95... 8...) [rpm]	7300 (5100)	6200 (4300)	5200 (3600)	4400 (3100)	3800 (2600)	3300 (2300)
Distance dimension "S" [mm]	11.2 ±0.25	11.2 ±0.25	12 ±0.25	14 ±0.25	16 ±0.25	17.8 ±0.25
Axial displacement ΔK _a ²⁾ Values refer to couplings with 2 disk packs. Only permitted as a static or virtually static value. [mm]	±1.0	±1.2	±1.4	±1.6	±1.9	±2.2
Radial misalignment ΔK _r for Type 951... 1 [mm]	0.25	0.25	0.35	0.4	0.5	0.55
Radial misalignment ΔK _r for Type 951... 2 [mm]	1.2	1.25	1.35	1.7	2	2.6
Radial misalignment ΔK _r for Type 951... 3 ²⁾ [mm]	(H _s – S) x 8.73 x 10 ⁻³					
Radial misalignment for single-jointed coupling	If there is only one disk pack, the shafts must be aligned exactly.					
Angular misalignment ΔK _w per disk pack ²⁾ [°]	0.5	0.5	0.5	0.5	0.5	0.5
Hexagon head screws Item 1.1.1 (Hub Type 95...2...) Tightening torque [Nm]	M8x55 25	M8x60 35	M10x70 56	M12x80 93	M14x100 144	M14x120 196
Cap screws Item 1.7.1 (Hub Type 95...8...) Tightening torque [Nm]	M10x35 48	M12x40 83	M14x45 133	M16x55 200	M20x60 410	M20x70 450
Hexagon head screws Item 5 Hexagon nut Item 8 Tightening torque [Nm]	M10x40 69	M12x40 120	M16x50 240	M20x60 450	M24x70 760	M24x75 900
Hexagon head screws Item 6 Hexagon nut Item 8 Tightening torque [Nm]	M10x60 69	M12x65 120	M16x75 240	M20x95 450	M24x110 760	M24x120 900
Adjusting screws for hub Type 95...0... with hub bore Tightening torque [Nm]	M12 ≤ 65 35	M10 > 65 14	M12 35	M12 35	M16 90	M16 90
Adjusting screws for hub Type 95...7... Tightening torque [Nm]	M10 14	M12 35	M12 35	M16 90	M16 90	M16 90

- 1) For split clamping hubs (Type 95...8...), the following applies:
Valid for unchanging load direction as well as for max. permitted shaft misalignment.
The split clamping hubs are only available with keyway acc. DIN 6885. They transmit only 30 – 40 % of the value T_{KN} using frictional locking.
Larger torques are transmitted via positive locking with the key.
The hubs are not suitable for changing load direction.
- 2) For Types 951... 4 and 951... 5 the permitted shaft misalignments must be reduced to one-third of the Table values.

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200 (B.9.7.EN)

Table 3: Transmittable Torques on Clamping Ring Hubs (1.3)
- dependent on bore - suitable for H7/h6 - Sizes 16 to 160

Bore	Sizes					
	16	25	40	64	100	160
Ø20	126	-	-	-	-	-
Ø22	138	199	-	-	-	-
Ø25	168	226	327	-	-	-
Ø28	201	253	366	523	-	-
Ø30	216	290	420	561	-	-
Ø32	230	325	470	598	785	-
Ø35	251	355	515	700	859	-
Ø38	-	386	559	798	932	-
Ø40	-	406	588	840	1050	1256
Ø45	-	-	661	945	1240	1413
Ø50	-	-	-	1050	1378	1680
Ø55	-	-	-	1155	1516	1940
Ø60	-	-	-	-	1654	2117
Ø65	Attention! Please observe the permitted coupling torques of the coupling size used.			-	1792	2293
Ø68				-	1874	2399
Ø70	-	-	-	-	-	2470
Ø80	-	-	-	-	-	2822

Table 4: Transmittable Torques on Clamping Hubs (1.9)
- dependent on bore - suitable for H7/h6 - Sizes 16 to 160

Bore	Sizes					
	16	25	40	64	100	160
Ø20	183	-	-	-	-	-
Ø22	202	354	-	-	-	-
Ø25	229	402	604	-	-	-
Ø28	257	450	677	821	-	-
Ø30	275	483	725	880	-	-
Ø32	293	515	773	938	1102	-
Ø35	321	563	846	1026	1205	-
Ø38	348	611	918	1114	1309	-
Ø40	367	643	967	1173	1378	1839
Ø42	385	676	1015	1232	1447	1931
Ø45	412	724	1087	1319	1550	2069
Ø48	-	772	1160	1407	1653	2207
Ø50	-	804	1208	1466	1722	2299
Ø52	-	836	1257	1525	1791	2391
Ø55	-	-	1329	1613	1894	2529
Ø60	-	-	1450	1759	2066	2759
Ø65	-	-	-	1906	2239	2989
Ø68	-	-	-	1994	2342	3127
Ø70	-	-	-	2053	2411	3219
Ø75	-	-	-	-	2583	3449
Ø80	-	-	-	-	2755	3679
Ø85	Attention! Please observe the permitted coupling torques of the coupling size used.			-	2927	3909
Ø90				-	3100	4139
Ø95	-	-	-	-	-	4369
Ø100	-	-	-	-	-	4599

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

Table 5: Transmittable Torques on Shrink Disk Hubs, Large (1.8)
- dependent on bore - suitable for H7/g6 - Sizes 16 to 160

Bore	Sizes					
	16	25	40	64	100	160
Ø25	339	-	-	-	-	-
Ø28	404	-	-	-	-	-
Ø30	448	-	-	-	-	-
Ø32	492	526	-	-	-	-
Ø35	558	602	-	-	-	-
Ø38	620	679	-	-	-	-
Ø40	659	730	873	-	-	-
Ø42	694	780	937	-	-	-
Ø45	738	851	1036	1268	-	-
Ø48	-	913	1132	1394	-	-
Ø50	-	948	1195	1480	-	-
Ø52	-	978	1255	1565	-	-
Ø55	-	-	1338	1691	2074	-
Ø60	-	-	1454	1890	2366	-
Ø65	-	-	-	2065	2658	3246
Ø70	-	-	-	2204	2943	3618
Ø75	Attention! Please observe the permitted coupling torques of the coupling size used.			-	3213	3991
Ø80				-	3458	4353
Ø85				-	3666	4695
Ø90	-	-	-	-	3828	5007
Ø100	-	-	-	-	-	5497

Table 6: Transmittable Torques on Shrink Disk Hubs (1.1/1.2)
- dependent on bore - suitable for H7/g6 - Sizes 16 to 2200

Bore	Sizes											
	16	25	40	64	100	160	180	300	500	850	1400	2200
Ø14	158	-	-	-	-	-	-	-	-	-	-	-
Ø16	186	-	-	-	-	-	-	-	-	-	-	-
Ø20	240	283	-	-	-	-	-	-	-	-	-	-
Ø22	269	320	-	-	-	-	-	-	-	-	-	-
Ø25	312	375	429	-	-	-	-	-	-	-	-	-
Ø28	-	428	495	-	-	-	-	-	-	-	-	-
Ø30	-	468	546	704	-	-	-	-	-	-	-	-
Ø32	-	509	600	769	-	-	-	-	-	-	-	-
Ø35	-	568	669	863	1057	-	-	-	-	-	-	-
Ø38	-	-	741	960	1176	-	-	-	-	-	-	-
Ø40	-	-	796	1031	1269	1783	-	-	-	-	-	-
Ø42	-	-	852	1104	1366	1919	2234	-	-	-	-	-
Ø45	-	-	932	1206	1500	2107	2453	-	-	-	-	-
Ø50	-	-	-	-	1692	2400	2794	3569	-	-	-	-
Ø55	-	-	-	-	1889	2680	3150	4024	-	-	-	-
Ø60	-	-	-	-	-	2967	3488	4500	5970	-	-	-
Ø65	-	-	-	-	-	3263	3835	5177	6629	-	-	-
Ø68	-	-	-	-	-	-	4072	5658	7108	-	-	-
Ø70	-	-	-	-	-	-	4255	6334	7500	10723	-	-
Ø75	-	-	-	-	-	-	4627	7348	8156	11719	-	-
Ø80	-	-	-	-	-	-	-	8453	8830	12750	17942	-
Ø85	-	-	-	-	-	-	-	9652	9523	13750	19444	-
Ø90	-	-	-	-	-	-	-	-	10234	14777	21000	-
Ø100	-	-	-	-	-	-	-	-	11542	16665	23683	29036
Ø110	-	-	-	-	-	-	-	-	-	18607	26442	32418
Ø120	Attention! Please observe the permitted coupling torques of the coupling size used.						-	-	-	20603	29279	35896
Ø130							-	-	-	-	32195	39471
Ø140							-	-	-	-	35191	43144
Ø150	-	-	-	-	-	-	-	-	-	-	-	46920
Ø160	-	-	-	-	-	-	-	-	-	-	-	50798
Ø170	-	-	-	-	-	-	-	-	-	-	-	54783

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

**Table 7: Transmittable Torques on Split Clamping Hubs (1.7)
- dependent on bore - suitable for H7/g6 - Sizes 16 to 160**

Bore	Sizes					
	16	25	40	64	100	160
Ø18	130	-	-	-	-	-
Ø20	144	-	-	-	-	-
Ø22	158	198	-	-	-	-
Ø25	180	225	326	-	-	-
Ø28	202	252	365	-	-	-
Ø30	-	270	391	623	-	-
Ø32	-	288	418	665	-	-
Ø35	-	-	457	727	897	-
Ø38	-	-	496	790	973	-
Ø40	-	-	522	831	1025	1218
Ø42	-	-	-	873	1076	1279
Ø45	-	-	-	935	1153	1370
Ø50	-	-	-	-	1281	1522
Ø55	-	-	-	-	1409	1675
Ø60	Attention! Please observe the permitted coupling torques of the coupling size used.			-	1537	1827
Ø65				-	-	1979
Ø68				-	-	2071
Ø70				-	-	2131
Ø75	-	-	-	-	-	2284

Function – Application

ROBA®-DS couplings are shaft connections for torsionally rigid, backlash-free torque transmission. At the same time they compensate for angular misalignments and axial displacements on single-jointed couplings (Type 950. _ _ _), and additionally for radial misalignments on double-jointed couplings (Type 951. _ _ _).

State of Delivery

The ROBA®-DS couplings are delivered in individual parts and pre-assembled units.



All screw connections must be checked and pre-tensioned during the final installation to a torque value according to Table 1 and Table 2.

Except for the disk pack (2), all parts are phosphated and therefore have a basic corrosion protection.
All hub designs can be delivered either pilot bored or finish bored. The preferred bore tolerance is H7; deviating bores are possible (please contact the manufacturer).
The key hubs (Items 1, 1.4 and 1.5) additionally have a keyway acc. DIN 6885 sheet 1 or 3, as well as an adjusting screw for axial securement.
The split clamping hub (Item 1.7) on Sizes 180 to 2200 is also additionally designed with a keyway according to DIN 6885 sheet 1 or 3.

Temperature Resistance

Due to their all-steel design, ROBA®-DS couplings are temperature-resistant up to +250 °C.
At temperatures of over +120 °C, the standard self-locking hexagon nuts must be replaced with self-locking all-steel nuts (8) acc. EN ISO 7042.

Storage

To avoid corrosion, the coupling must be stored in dry rooms protected from the weather.
Preservative oil can be used for protecting (treating) the coupling.

Installation Position

ROBA®-DS couplings are designed for horizontal installation. In case of vertical or inclined installation, on long sleeves (sleeves S/CRD/CFRP) the sleeve's own weight must be supported with a vertical support (Fig. 4).
This vertical support including both centerings in the hub and in the sleeve is produced at the place of manufacture.

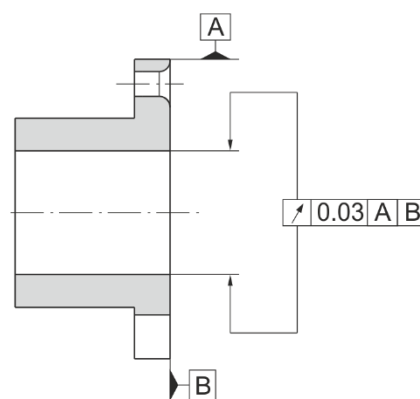


Fig. 3

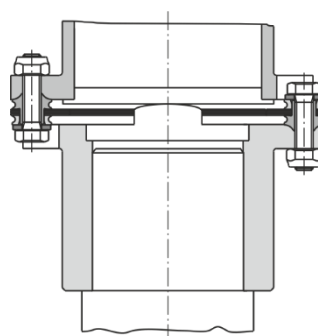


Fig. 4

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

Guidelines on Hub Bore and Shaft

General Guidelines:

- ❑ The maximum bore diameter according to Tables 1 and 2 may not be exceeded.
- ❑ The hub bores are usually produced with tolerance H7. The required shaft tolerance depends on the hub type used as well as on the basic overall load configuration.
 - Shrink disk hubs/Clamping ring hubs/Split clamping hubs/Clamping hubs: h6/g6
 - Key hubs:
 - r6/s6 (alternating rotational direction),
 - k6/n6 (one-way rotational direction)
- ❑ The recommended bore tolerances are to be produced using the position and tolerance width as references; at the same time, please keep to the shaft run-out and axial run-out tolerances of 0.03 mm (see Fig. 3).
- ❑ After producing the finish bore, please clean it using suitable cleaning agents.
- ❑ The shaft surfaces should be finely turned or ground ($R_a = 0.8 \mu\text{m}$).
- ❑ The required yield point for the shafts used is at least 350 N/mm² (St60, St70, C45, C60).

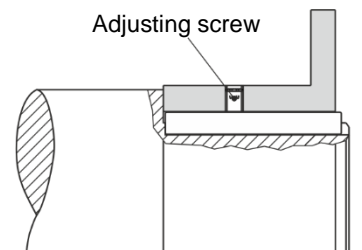


Fig. 5

Please observe the following when boring the hub with keyway (Items 1, 1.4, 1.5 and 1.7)

Types 95₀ — / 95₁ — / 95₇ — and 95₈ — :

- ❑ The specified form (DIN 6885 sheet 1 or 3) and position* of the keyway.
 - * Position of the keyway on Type:
 - 95₀ — (Item. 1) and 95₈ — (Item 1.7) aligned with a fixing hole.
 - 95₁ — (Item 1.4) 25° offset to a fixing hole.
 - 95₇ — (Item 1.5) 45° offset to a fixing hole.
- ❑ For axial securement, please provide an additional adjusting screw (ISO 4029 - 45H) as an alternative to a press cover (see Figs. 5 and 6).
The adjusting screw dimensions and tightening torques stated in Tables 1 and 2 must be kept to.
On split clamping hubs (1.7), no axial securement is necessary.

Please observe the following when boring the shrink disk and clamping ring hubs (Items 1.1, 1.2, 1.3 and 1.8)

Types 95₂ — / 95₃ — / 95₄ — and 95₉ — :

- ❑ The shrink disk hubs or clamping ring hubs are generally delivered greased and pre-assembled. For production of the finish bore, the clamping ring or the shrink disk is de-installed and the hub is de-greased.
- ❑ Deburr the hubs, in particular in the area of the slots.
- ❑ Clean and re-grease the hubs in the clamping ring or shrink disk contact areas.
Permitted grease: Klüber Alltemp QNB 50

Hub Installation

The configuration of the different individual components can be seen in Figs.1 and 2.

Hub Installation Types 95₂ — / 95₃ — / 95₉ — (Hubs with Shrink Disk) and Types 95₄ — (Hubs with Clamping Ring)



- ❑ The force transmission of the shrink disk hubs or the clamping ring hubs (1.1/1.2/1.3/1.8) takes place using frictional locking. The contact surfaces between the shrink disk and the hub as well as between the clamping ring and the hub are greased manufacturer-side.
- ❑ The hub bores and the shaft ends must be completely grease-free during installation. Greasy or oily bores or shafts do not transmit the maximum coupling torque.
- ❑ The shafts must not have a keyway.
- ❑ The hub and the shrink disk (1.1.2/1.8.2) or the clamping ring (1.3.2) must be completely relaxed; if necessary, loosen the screws (1.1.1/1.2.1/1.3.1/1.8.1) by several thread turns.

Hub Installation Types 95₂ — / 95₃ — / 95₉ — (Hubs with Shrink Disk)

- a) Mount the hubs (1.1/1.2/1.8) onto the shafts using a suitable device and bring them into the correct position.
- b) Tighten the tensioning screws (1.1.1/1.2.1/1.8.1) using a torque wrench evenly and **one after the other in 3 to max. 6 tightening sequences** to the torque stated in Tables 1 or 2.
- c) Check the tightening torque produced after 5 to 10 operating hours.

For de-installation:

- a) Loosen all tensioning screws (1.1.1/1.2.1/1.8.1) in several sequences by several thread turns.
- b) Screw out the tensioning screws located next to the tapped extracting holes and screw them into the tapped extracting holes up to their limits.
On Sizes 180 – 2200, only one hub with outer clamping is offered. Additional threads are provided on the hub (1.1/1.8) as well as on the shrink disk (1.1.2/1.8.2) in order to extract the shrink disk (1.1.2/1.8.2).



Please take the axial space requirements for the tensioning screws to be screwed into the tapped extracting holes into account (length of the hexagon head screws Item 1.1.1 / Item 1.8.1, see Tables 1 and 2).

- c) Tighten the tensioning screws (1.1.1/1.2.1/1.8.1) evenly and step-wise so that the shrink disk (1.1.2/1.8.2) is loosened from the hub.

Hub Installation Type 95₄ — (Hubs with Clamping Ring)

- a) Mount the hubs (1.3) onto the shafts using a suitable device and bring them into the correct position.
- b) Tighten the clamping screw (1.3.1) using a torque wrench to the torque stated in Table 1.
- c) Check the tightening torque produced after 5 to 10 operating hours.

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

Hub Installation Type 95_5_ (Clamping Hubs)



- ❑ The hub bores and the shaft ends must be completely grease-free during installation. Greasy or oily bores or shafts do not transmit the maximum coupling torque.
- ❑ The shafts must not have a keyway.
- ❑ The clamping hub (1.9) must be completely relaxed; if necessary, loosen the screws (1.9.1) by several thread turns.

- a) Mount the hubs (1.9) onto the shafts using a suitable device and bring them into the correct position.
- b) Tighten the clamping screws (1.9.1) using a torque wrench to the torque stated in Table 1.
- c) Check the tightening torque produced after 5 to 10 operating hours.

Hub Installation Types 95_0_ / 95_1_ / 951.7_ (Hubs with Keyway)

- a) Mount the hubs (1 / 1.4 / 1.5) onto the shafts using a suitable device and secure them axially (Fig. 6). Axial securement takes place using a set screw (adjusting screw), which presses radially onto the key; or via a press cover and a screw, screwed into the shaft threaded centre hole.
- b) The key must lie over the entire length of the hub.

Hub or Coupling Installation Type 95_8_ (Split Clamping Hubs)



On Type 950.8_0, no radial installation is possible due to the angular correlation of both hubs (1.7).
On Type 951.8_0, radial installation is only possible if the half-shell is axially moved by a minimum dimension "a" (Fig. 8 / Table 8).

- a) Partly assemble the coupling, observing the Point "Coupling Installation" (page 12).
 - b) Loosen the pre-assembled half-shells from the hubs (1.7), **making sure that their correlation to the hub is maintained**.
 - c) Place the coupling from above onto the shafts and pre-assemble it with the respective half-shells (Fig. 8).
 - d) Tighten the cap screws (1.7.1) cross-wise and in several tightening sequences to the tightening torque stated in Table 1.
- Please make sure that the gap "X" (Fig. 7) has the same size on both hub sides.
If necessary, re-adjust it.

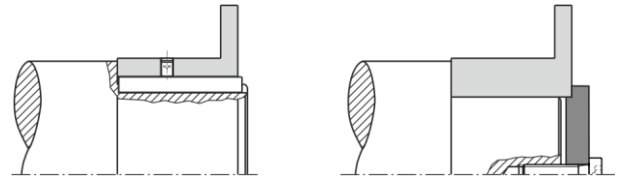


Fig. 6

Table 8: Minimum Dimension "a" [mm]

Sizes	Types 951_2 / 3 / 4 / 5 (Sleeve)	Type 951_1 (Connection plate)
16	0	3.5
25	0	1.5
40	0	1
64	0	3
100	0	2.5
160	0	8
180	1.5	7.5
300	1.5	9.5
500	3	10
850	4.5	14
1400	2	15
2200	5	18

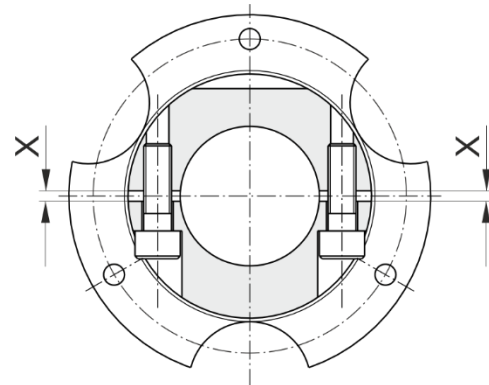


Fig. 7

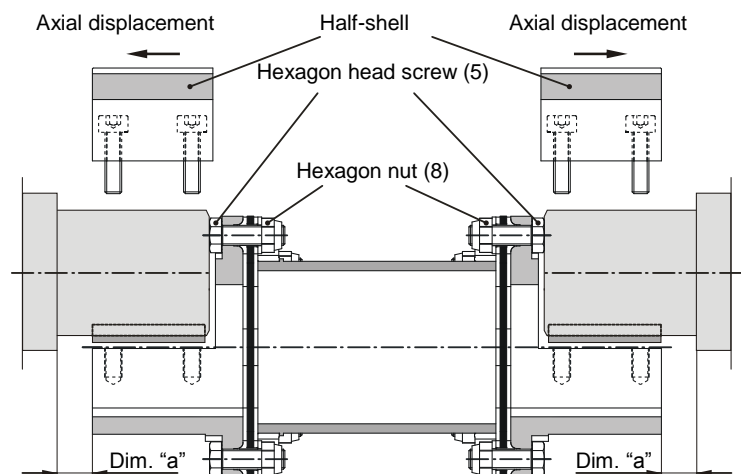


Fig. 8

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200

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Coupling Installation (Figs. 1, 2 and 9)

The disk packs (2) are screwed together **alternately** with the sleeve (3) and the hubs or the connection plate (4) using lightly oiled hexagon head screws (5 and 6), washers (7) and hexagon nuts (8).

Here, the tightening torque acc. Tables 1 or 2 must be produced in several steps.

The hexagon nuts (8) or the hexagon head screws (5 and 6) must be tightened in several steps to their full tightening torque acc. Tables 1 or 2. Please see Table 9 for the respective tightening torques for each step.



Starting with Size 180, the hexagon nuts (8) and the hexagon head screws (5 and 6) on each connection side must be tightened **cross-wise**.

Table 9

Step	Tightening torque for hexagon nuts (8) or hexagon head screws (5 and 6)
1	30 % of the nominal tightening torque
2	60 % of the nominal tightening torque
3	100 % of the nominal tightening torque

The disk pack (2) must not under any circumstances be distorted when applying the pre-tension force.



The disk pack (2) is always to be inserted so that the collar bushing radius (part 2a, Fig. 9, detail "X") lies in the hub grooves, the sleeve grooves or the connection plate grooves.



Due to the enlarged diameter of the shrink disks (1.1.2) on Sizes 180 to 2200 and the shrink disks (1.8.2), please make sure that the installation sequence is suitable. In this way, normal torque wrenches can be used for installation of the disk pack (2).

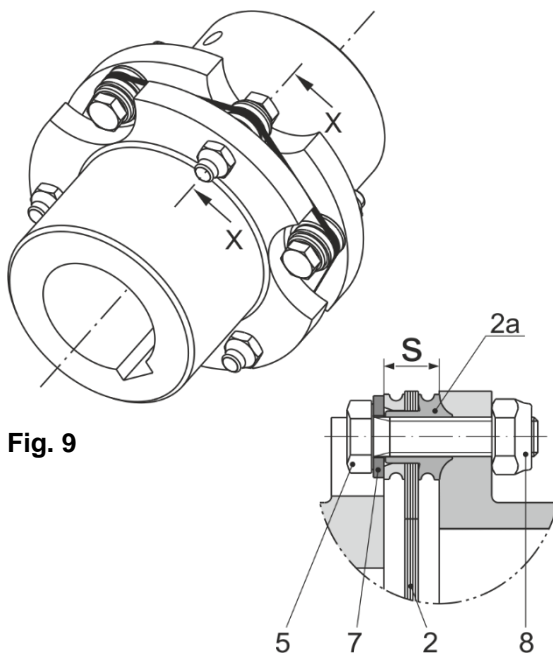


Fig. 9

Fig. 9: Detail "X"

Coupling Alignment

Exact coupling alignment reduces the reaction forces and therefore increases the lifetime of the coupling and the shaft bearing.

In most of the applications, coupling alignment using a straight edge in two levels vertical to each other is sufficient.

However, we recommend alignment of the coupling (of the shaft ends) using a dial gauge or laser on drives operating at very high speeds.

In order to prevent axial distortion of the disk packs, the dimension "S" (Fig. 9, detail "X", Tables 1 or 2) must be maintained with aligned angular and radial shaft misalignments.

Permitted Shaft Misalignments

ROBA®-DS single-jointed couplings (Type 950. — —) compensate for angular and axial shaft misalignments.

ROBA®-DS double-jointed couplings (Type 951. — —) compensate for angular, axial and radial shaft misalignments (Fig. 11) without losing their backlash-free function. However, the permitted shaft misalignments indicated in Tables 1 or 2 must not simultaneously reach their maximum value. If more than one kind of misalignment takes place simultaneously, they influence each other. This means that the permitted misalignment values are dependent on one another, see Fig. 10. The sum total of the actual misalignments in percent of the maximum value must not exceed 100 % (see example and Fig. 10).

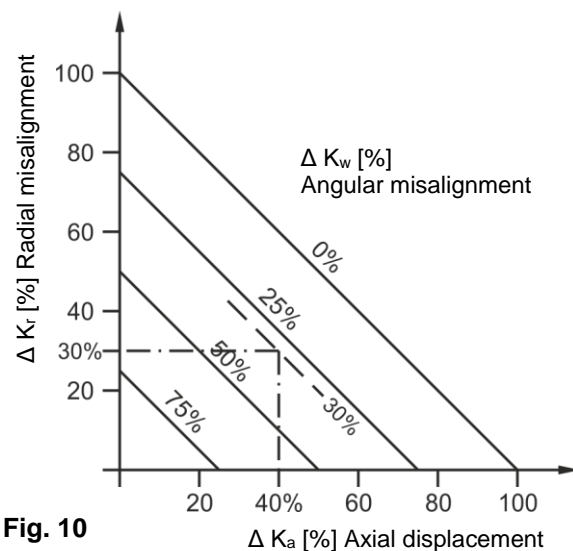


Fig. 10

Example:

ROBA®-DS, Size 40, Type 951.002

Axial displacement occurrence $\Delta K_a = 0.6 \text{ mm}$ equals 40 % of the permitted maximum value $\Delta K_a = 1.5 \text{ mm}$

Angular misalignment occurrence in the disk pack $\Delta K_w = 0.3^\circ$ equals 30 % of the permitted maximum value $\Delta K_w = 1^\circ$
 \Rightarrow permitted radial misalignment $\Delta K_r = 30 \%$ of the maximum value

$\Delta K_r = 1.5 \text{ mm} \Rightarrow \Delta K_r = 0.45 \text{ mm}$

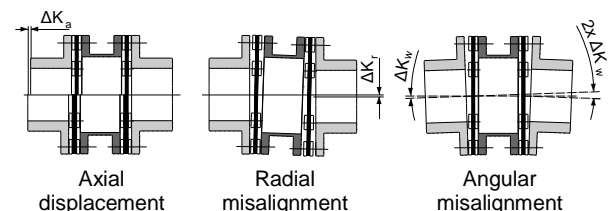


Fig. 11

Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰._._ (disk pack HF) Sizes 16 – 2200

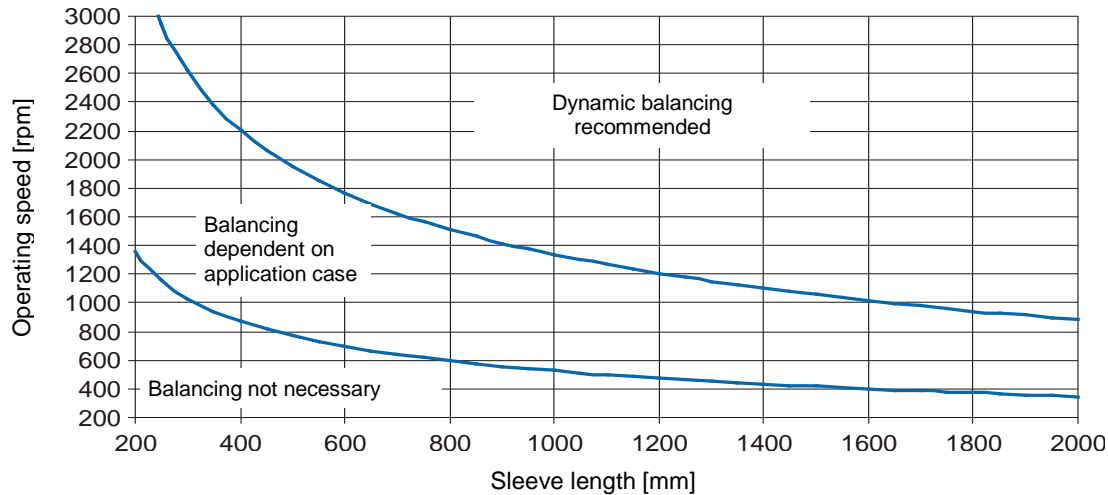
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Balancing the Coupling

In most applications, balancing the ROBA®-DS coupling is not necessary. In general, the following points are crucial when deciding whether the coupling needs balancing:

- ☐ Circumferential speed of the coupling
- ☐ Length of the sleeves S/CRD/CFRP (Diagram 1)
- ☐ Required balance quality

Diagram 1: Balancing Couplings with Sleeve S/CRD/CFRP (Special Length)



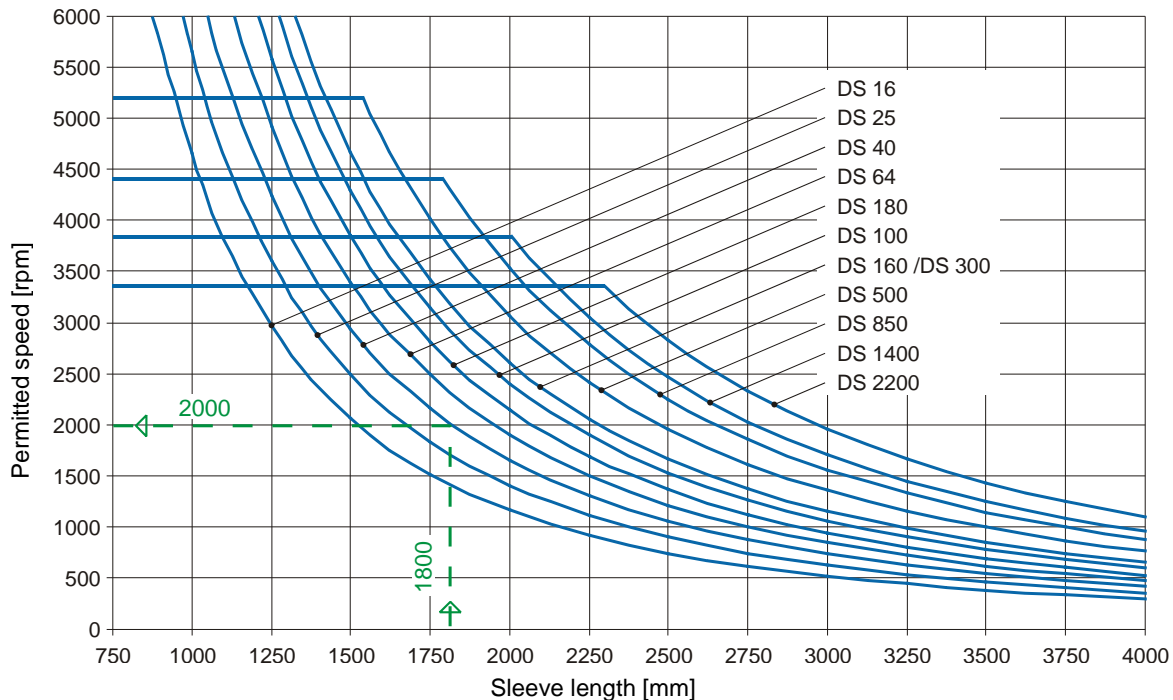
Smooth running of the machine is not only ensured by the coupling balance quality, but is also influenced by parameters such as rigidity and distance to the adjacent bearings as well as by the sensitivity and mass of the entire construction.

Diagram 1, therefore, only shows reference values as recommendations for balancing.

All parts of the ROBA®-DS couplings, except the sleeves S/CRD/CFRP, are machined on all sides, and therefore lie in the range G6.3 acc. DIN ISO 1940 at medium speeds (1500 rpm).

If higher demands are placed on the balance quality, it is possible to balance individual parts or even the entire installed coupling (on request). However, for this option, the hubs must have a finish bore.

Diagram 2: Permitted Speeds (Bend-critical) for Sleeves S Type 951.__3



Example:

Size 40, sleeve length $H_s = 1800$ mm => permitted speed 2000 rpm.

Diagram 3: Permitted Speeds (Bend-critical) for Sleeves CRD Type 951._ _4

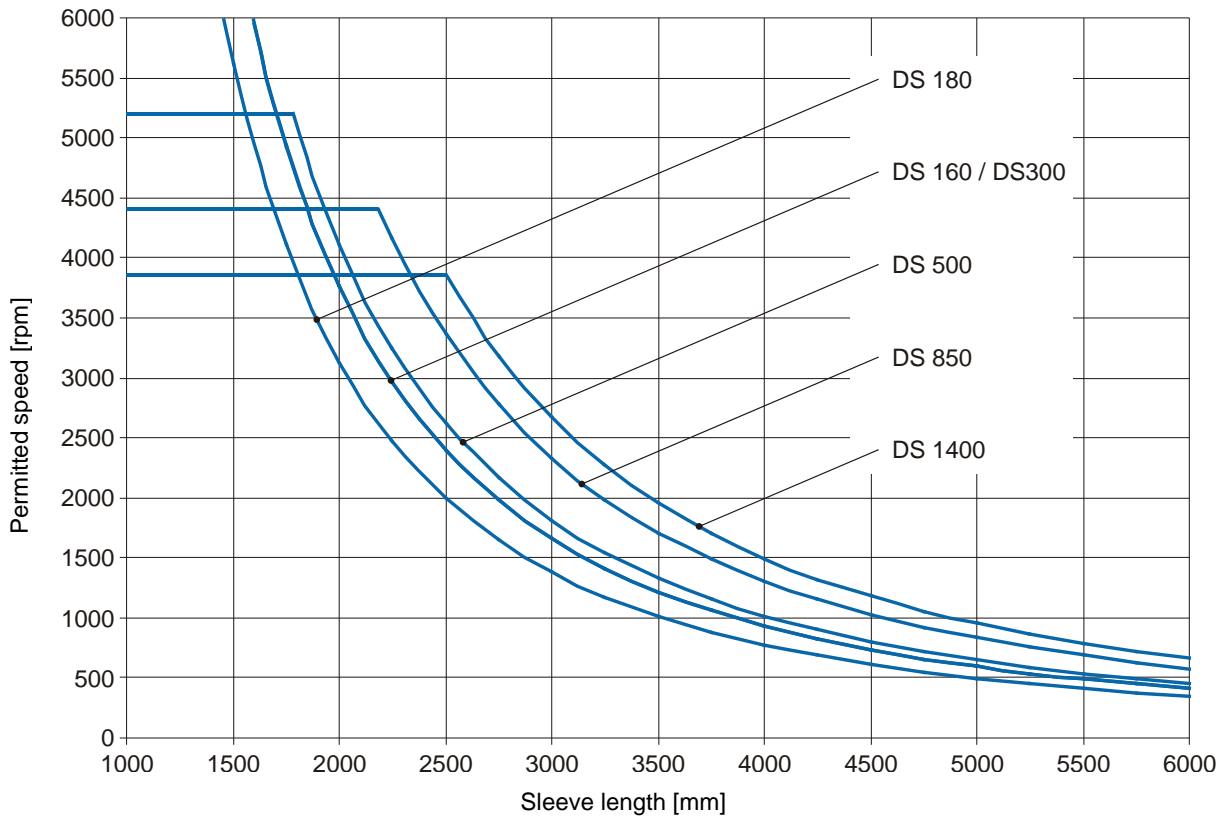
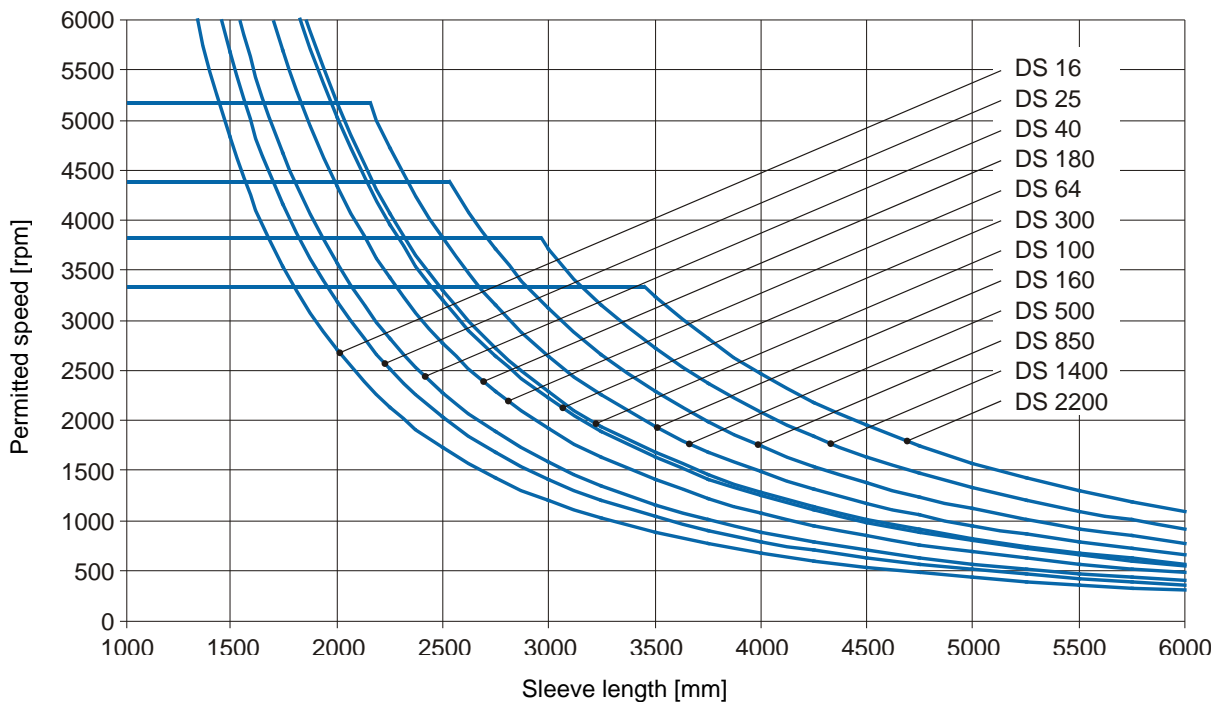


Diagram 4: Permitted Speeds (Bend-critical) for Sleeves CFRP Type 951._ _5



Installation and Operational Instructions for ROBA®-DS couplings Type 95⁰₁ — — (disk pack HF) Sizes 16 – 2200

(B.9.7.EN)

Maintenance

ROBA®-DS couplings are mainly maintenance-free.

The following maintenance and inspection intervals are to be maintained:

- 1.) Visual inspection, inspection of the installation parameters (misalignment and tightening torques) and the coupling running behaviour **before initial operation**.
- 2.) Visual inspection, torsional backlash, inspection of the misalignment and the tightening torques, coupling running behaviour **after 1000 h, at the latest after 3 months**.
- 3.) If no irregularities or wear are found during the second maintenance and inspection interval, further inspection intervals can, with unchanged operating parameters, take place **after 4000 operating hours or after maximum 12 months**.

In extreme coupling ambient or operating conditions, the maintenance and inspection intervals should be shortened.

Disposal

All steel components and carbon pipes:

Steel scrap (Code No. 160117)

Malfunctions / Breakdowns

Malfunction	Possible Causes	Solutions
Changes in running noise and / or vibration occurrence	Incorrect alignment, incorrect installation	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Find / resolve the cause of incorrect alignment 3) Check the coupling for wear
	Loose connecting screws, minor fretting corrosion under the screw head and on the disk pack	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Check the coupling parts and replace if damaged 3) Tighten the connecting screws to the specified torque 4) Check the alignment and correct if necessary
	Tensioning and clamping screws or locking set screw for axial hub securement are loose	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Check the coupling alignment 3) Tighten the tensioning and clamping screws for axial hub securement to the required torque or tighten the locking set screw and secure it against self-loosening using sealing lacquer 4) Check the coupling for wear
Disk pack breakage	Disk pack breakage due to high load impacts / overload	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Dismantle the coupling and remove the remainders of the disk packs 3) Check the coupling parts and replace if damaged 4) Find the cause of overload and remove it
	Operating parameters are not appropriate for the coupling performance	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Check the operating parameters and select a suitable coupling (observe installation space) 3) Install a new coupling 4) Check the alignment
	Incorrect operation of the system unit	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Dismantle the coupling and remove the remainders of the disk packs 3) Check the coupling parts and replace if damaged 4) Train and advise operating personnel
Disk packs / connecting screws cracks or breakage	Drive vibrations	<ol style="list-style-type: none"> 1) Set the system out of operation 2) Dismantle the coupling and remove the remainders of the disk packs 3) Check the coupling parts and replace if damaged 4) Check the alignment and correct if necessary 5) Find the cause of vibration and remove it



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